



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6705G02931-3G

Job Sheet 170218



Part No: RBW6705G02931-3G

Job Qty: 2 ea

Part Name: Tail Rotor Actuator Black Simulator Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G02931-3G Rev1 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/30/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	2 pcs		1/31/18	0.00	1.00	Small Fab-9		MLC
120	QC	2 pcs		1/31/18	0.00	0.00	QC5		DAS 38
130	Packaging	2 pcs		1/31/18	0.00	0.00	Packaging3		18-04-212 18
140	QC21-SA	2 Ea		1/31/18	0.00	0.00	QC21		GA098 18

Part Op 110 - -Assemble as per DWG. Sheet 1

Descriptions: 120 - Black ink stamp T/N on flag to fit as per DWG.

130 - Black ink stamp T/N on flag as per DWG.

DAS
21
9-20

APR 13 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	3896T31	4	288	0	0
	CL-2-C	2	521	0	0
	NAS1756-12 5054659	2	182	0	0
	RBW6705G02931-3G-1 QC5 5058499	2	0	0	0

Part Specifications

Specifications could not be found.



Container No: S060446

Part: RBW6705G02931-3G

Job No: 170218

Serial No/Batch: S060446

Revision: 1

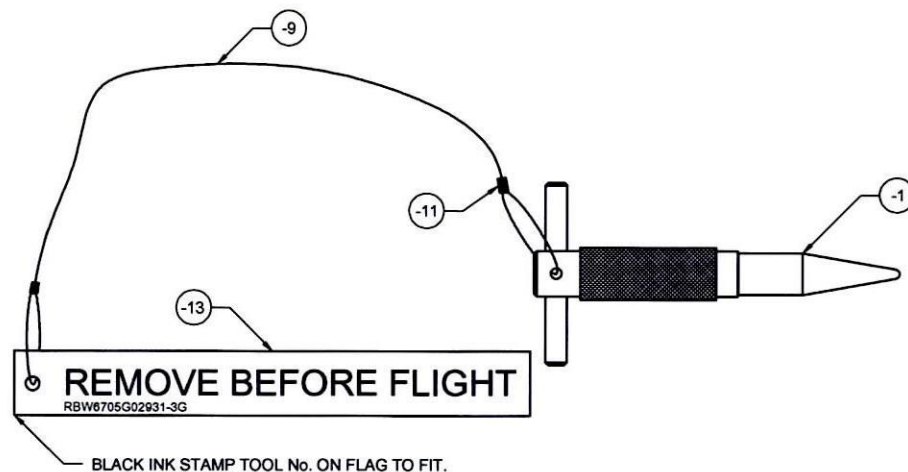
Inspector:

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Date: 04/12/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	DELETED -7 KEY RING.	8/29/12	RJC	SE
1	-1 ADDED NOTE DRILL Ø .116 AFTER PRESS FIT. CORRECTED VIEWS. -3 CORRECTED VIEWS. -5 ADDED NOTE TO BUFF ONE END, CORRECTED VIEWS.	3/8/13	BIM	GE



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WITHOUT NOTICE
WORK ORDER
NO. 170218 MJS
1801-11

NOTES

- PART OF KIT RBW6705G00131-3G.
- QUANTITY 1 PER KIT.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
	1		-1	1	BLOCK SIMULATION TOOL			2
	1		-3		PIN	BRASS	Ø9/16 x 3-3/4	3
	1		-5		HANDLE	1018	Ø1/4 x 2	4
		B/O	-9	1	LANYARD WIRE	COATED STEEL	Ø1/16 x 10 REID #CL2C	1
		B/O	-11	2	FERRULE	ALUMINUM	Ø1/16 x 3/8 MCMaster-CARR #3896T31	1
		B/O	-13	1	REMOVE BEFORE FLIGHT FLAG	COATED CLOTH	NAS1756-12 AIRCRAFT HARDWARE	1

RED BARN MACHINE	
TITLE BLOCK SIMULATION TOOL, T/R ACTUATOR	
DWG NO. RBW6705G02931-3G	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1	METRIC REF. XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 1-28-10
SHEET 1 of 4	